

Liune

2020
COLLECTION

N O R D I C S L I D I N G D O O R C O N C E P T



s.4

WHY
CHOOSE
LIUNE DOOR?

s.7

**INTERIOR
DOORS**
– SOLUTIONS
FOR EVERY
ROOM

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DESIGN DOORS
– ADMIRE
EXACTLY WHAT
YOU ENVISIONED

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FINELY CRAFTED
**DOOR
HANDLES**
AND PULLS

LIUNE EMBRACES THE SPACE AND COMFORT OF MODERN LIVING

Within the walls of home everyone experiences the joys and sorrows of the own life setting – love, disappointments but also the best moments of success. Only well-designed and well- implemented spaces can withstand the feelings, time and use, keeping the room safe and comfortable. The solutions carried out professionally are also cost-effective.

Liune partition doors are created to bear life. This innovation, which was developed in 2006, emerged as a result of a vision of an outstanding architect in combination with our construction expertise. The construction industry quickly gave place to the ready-made partition wall elements developed by Liune for professional construction.

Liune's strict principle has right from the beginning been, in addition to the quick and easy installation, a high quality level of the products. The curtain-like sliding doors that slide along the surface of the wall have the sound insulation and other technical characteristics of wall decoration. However, the technically high quality integrated sliding door by Liune has good sound proofing characteristics, while being a long-lived and cost efficient solution that does not compromise on comfort nor style. The essential part of Liune's quality hinges on a high-quality design. Liune's partition door can serve in your home as a stunning art element.

Liune holds also the EPD environmental declaration that provides the designer and builder, in support of their solid and sustainable decisions, accurate and transparent information about a product's carbon footprint. In addition, we have renewed our door collection that you can explore now.



Leena Lundell
CEO
AULIS LUNDELL OY



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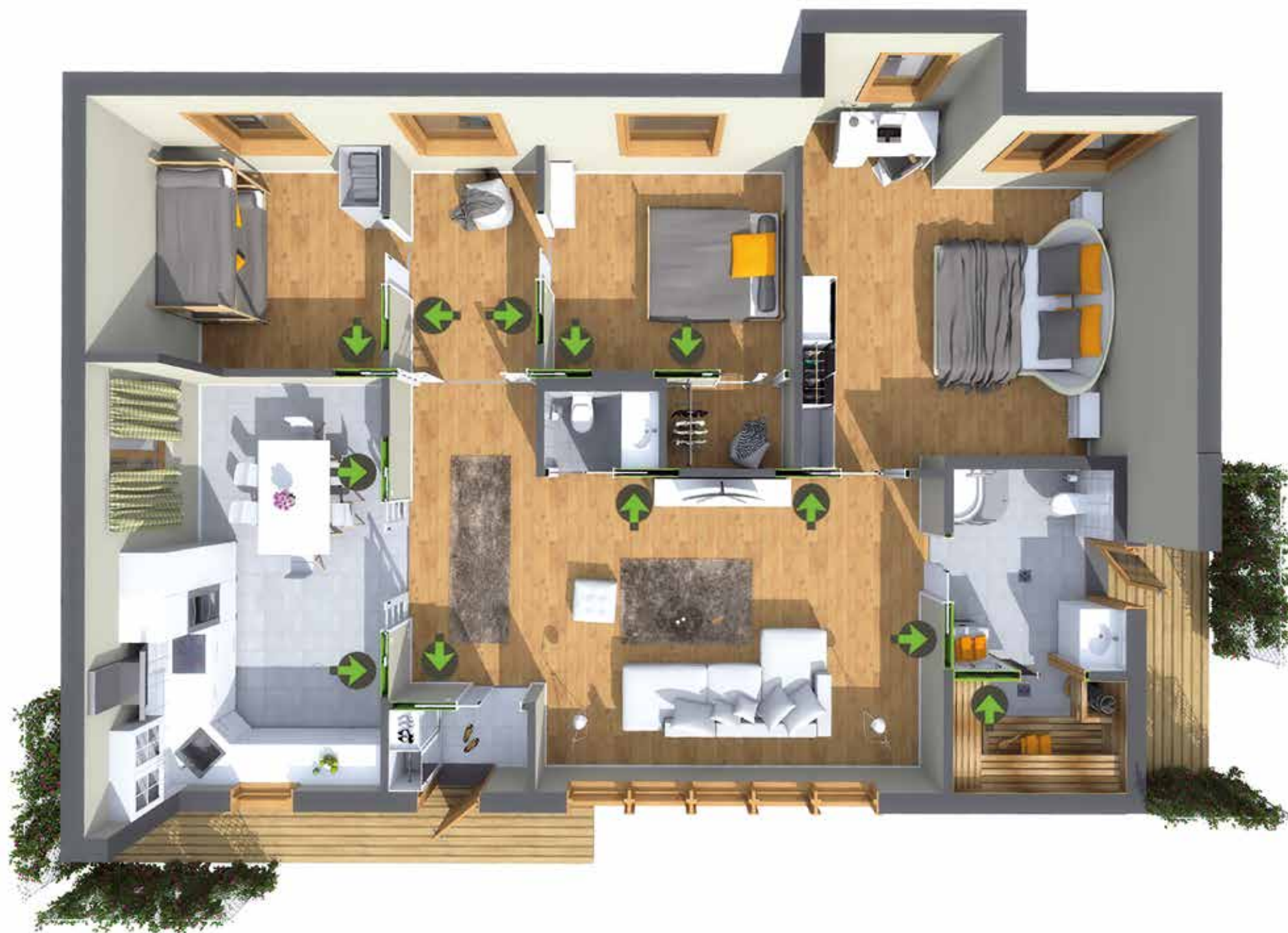
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WHY CHOOSE LIUNE DOOR?

UNIQUE AND EXCLUSIVE INSTALLATION- READY ELEMENT

– designed to be compatible with the standard partition wall depths from 70 mm up to 120 mm.

SAFETY

– leaves the doorway clear of any unnecessary objects. The door locks inside the wall and opens smoothly.

NORDIC DESIGN – high quality and durable materials. Fast and reliable deliveries!

RESPONSIBILITY – EPD environmental declaration shows that Liune is also a responsible choice.

COMPLETELY UNHINDERED PASSAGE – no thresholds.

ACOUSTICS – the sound proofing qualities of Liune doors are 30% better than that of the regular hinged door.

SPACE-SAVING – compared to the regular hinged doors Liune can save up to three square meters additional space. It's the optimal choice for any living space.

DESIGN – our stunning collection offers timeless and modern design.

DELIVERY CONTENT – complete and prepared partition door frame element, door leaf, and frames.

Residential spaces

Liune brings more space and comfort to every home. The doors are made of high-quality massive wood or safety glass. Many of our door models also include special solutions such as doors suitable for wet areas and saunas. The color chart offers shades to every taste.

Bedroom, living room, kitchen, children's room, closets, wardrobe, hallway ...
You'll find a suitable one for every space!



Office spaces

Liune doors help you to optimize the use of space within all kinds of office premises and increase the comfort and elegance at the same time. The door type can be selected by the spaces' intended use. The collection contains among others translucent art glass doors, acoustically high-quality solid doors made of massive wood as well as automated door assemblies.



Public facilities, restaurants, studios...
Manage your spaces with Liune!

Care facilities

Liune meets the needs of the health care sector perfectly. The doorway is free of a threshold and since the door slides inside the wall it leaves the passage completely unhindered. Remote control or motion sensor operated doors increase the accessibility even further. The doors can also be equipped with locks and the height of the door handle can be ordered on request as desired.

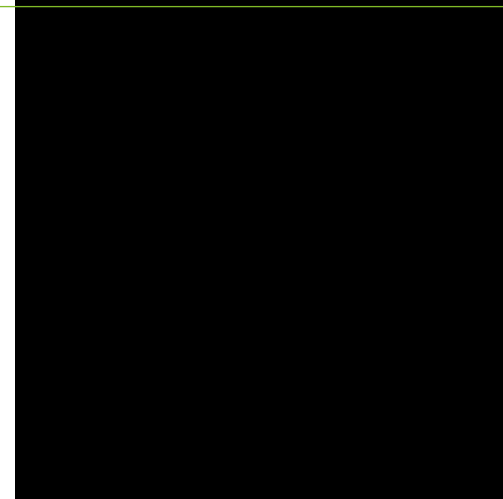


Senior living, retirement homes and nursing homes....
Move freely with Liune!

Liune frees passageway down the lobby or hallway and provides more squares for your benefit in other spaces, such as the living room and the bedroom.

LIUNE IS MORE THAN A MERE DOOR. Liune door is an accomplishment of Finnish design at its best. Patented and developed for the Nordic standards serves detailed and quality guaranteed sliding door concepts. Liune Door concept is easy to install inside the partition wall where the door leaf smoothly slides inside the wall structure. Liune doors ergonomic functions ensure that the the

door is never in the way. It can be locked to its position by lightly pushing the door leaf inside the wall structure. Liune Door concept offers every feature and element needed for a well structured sliding door system. The delivery has it all – finished welded wall frame element inside of which the partition door slides, sliding partition door leaf and pre cut door jamb covers.



Liune collection — Interior doors



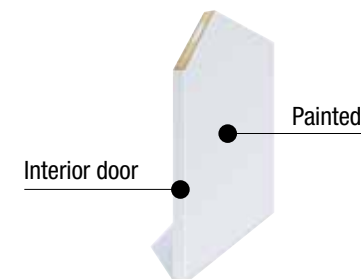
Embedded handles
allow the door to slide
completely into the wall.



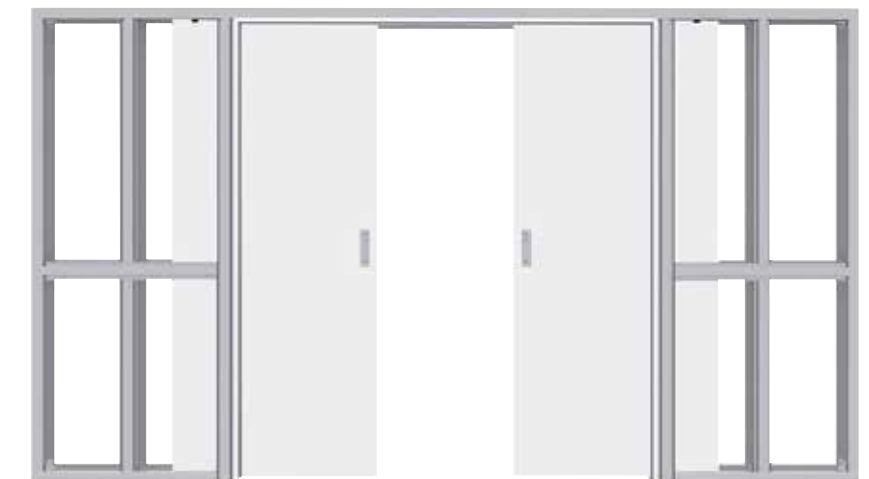
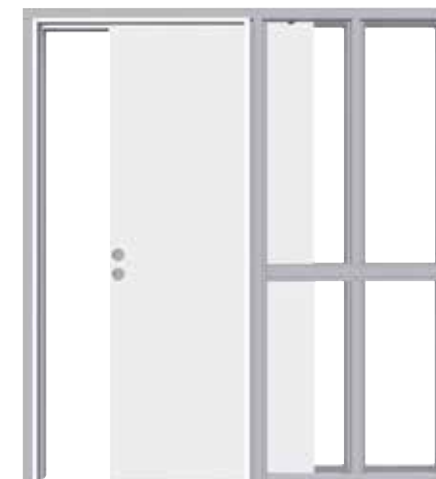
HOPE D1 INTERIOR DOOR



Make space for yourself
— with Liune.



In a modern and functional space the doors are never in the way — because they slide inside the wall! Hope is a 32 mm thick MDF door, the standard color is white. However, the door color can be chosen freely according to the designers wishes.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
DOUBLE DOOR				
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

*) Floor installation has been taken into account with 40 mm extra height.

**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

Handles: Liune standard, Luke, Line, Lyra, Luna, Aune, Laura, Leo

Locks: L1, L2, L4, L7, L8

Automation feature: with a drive mechanism of your choice

Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

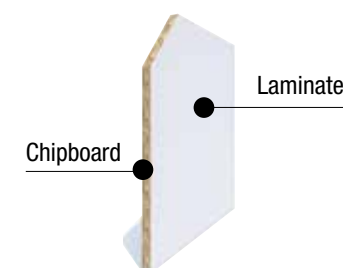
1. complete partitioning wall element for the door
2. door leaf (single or double)
3. abutments, handle and push latch
4. jamb covers
5. the screws for plasterboards and jamb covers
6. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
7. installation guide

STRENGTH

D2 LAMINATE DOOR



Liune is more
than a door.



Live your life to the fullest! The laminate is a scratch-resistant alternative for spaces with a lot of wear and tear, such as public premises, hospices or boarding kennels, all of which are ideal objects for the Strength Door. The Strength Door with its beautiful shade of white suits all types of interior designs.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

*) Floor installation has been taken into account with 40 mm extra height.

**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

Handles:

Liune standard, Luke, Line, Leo, Aune, Laura

Lyra and Luna 95/120 frame

Locks: L1, L2 (L4 only for 95/120 frame)

Automation feature: with a drive mechanism of your choice

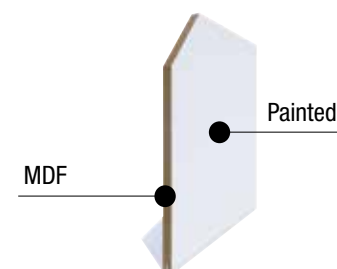
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



MAGIC D3 SMOOTH WHITE INTERIOR DOOR



Silence as a standard. The inspiration for Liune's most popular door model comes from accessibility, comfortability and clarity. The reliable MAGIC interior door brings good sound proofing qualities and functionality to every home without sacrificing the beauty. The solid painted interior MDF door is the superior choice due to its strength and durability.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li010	1034	2138 / 2130	2158 / 2170	531+531 2060
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Aune, Laura
Lyra and Luna 95/120 frame
Locks: L1, L2 (L4 only for 95-120 frame)
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

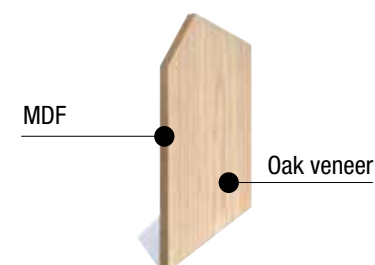
THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

MOUNTAIN

D6 OAK VENEER DOOR

Liune is suitable for both new constructions and renovated buildings.



Smooth and safe. Oak brings warmth to your home. The multi-functional white door jamb covers come as standard. An alternative option are the oak veneer jamb covers to match the Mountain Door oak veneer leaves. The embedded handles allow the door to slide completely inside the wall.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Lyra, Luna, Aune, Laura
Locks: L1, L2, L4
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

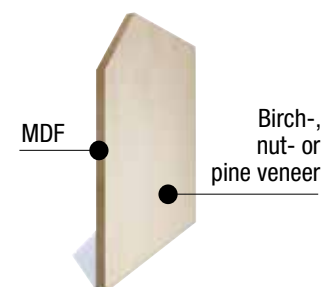
THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



WAVE

D13 WOOD VENEER DOOR



Stylish and warm. Wood veneers are popular interior materials and Liune WAVE doors are largely used in residential projects, but also in hotel and office projects. Each wood veneer door is unique as each tree is unique. Wood veneers are a natural product and Liune WAVE adds warmth and comfort to every space. Liune WAVE wood veneer options are birch, nut and pine.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

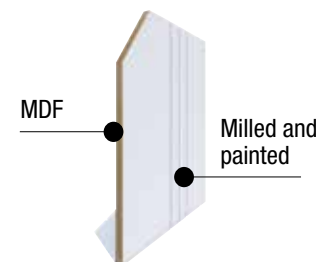
ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Lyra, Luna, Aune, Laura
Locks: L1, L2, L4
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

DESIGN D16 DOOR EXTRA HIGH DOOR



Elegant and fresh. Our new collection of extra high DESIGN Doors comes with the standard heights 2300, 2400, 2500 and 2600 mm. The door color is fresh white and the surface is milled with details to bring it the extra look. The door can also be ordered with a smooth surface. The jamb covers come in the same color as the high DESIGN Door. Extra high doors are also available for the door models D1–D21, contact us at: sales@liune.fi.



DOOR OPTIONS

- horizontal milled
- vertical milled



70-120 mm

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li08	810	1735 / 2380	1750 / 2420	831 2310
		1735 / 2480	1750 / 2520	2410
		1735 / 2580	1750 / 2620	2510
		1735 / 2680	1750 / 2720	2610
Li09	910	1935 / 2380	1950 / 2420	931 2310
		1935 / 2480	1950 / 2520	2410
		1935 / 2580	1950 / 2620	2510
		1935 / 2680	1950 / 2720	2610
Li010	1010	2135 / 2380	2150 / 2420	1031 2310
		2135 / 2480	2150 / 2520	2410
		2135 / 2580	2150 / 2620	2510
		2135 / 2680	2150 / 2720	2610
DOUBLE DOOR				
Li016	1634	3338 / 2380	3358 / 2420	831+831 2310
		3338 / 2480	3358 / 2520	2410
		3338 / 2580	3358 / 2620	2510
		3338 / 2680	3358 / 2720	2610
Li018	1834	3738 / 2380	3758 / 2420	931+931 2310
		3738 / 2480	3758 / 2520	2410
		3738 / 2580	3758 / 2620	2510
		3738 / 2680	3758 / 2720	2610
Li020	2034	4138 / 2380	4158 / 2420	1031+1031 2310
		4138 / 2480	4158 / 2520	2410
		4138 / 2580	4158 / 2620	2510
		4138 / 2680	4158 / 2720	2610

*). Floor installation has been taken into account with 40 mm extra height.
 **). With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

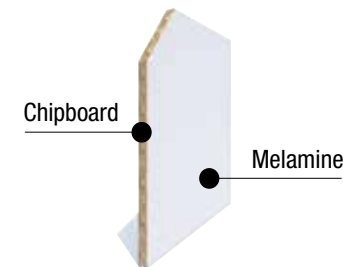
Handles: Liune standard, Luke, Line, Leo, Aune, Laura
 Lyra and Luna 95/120 frame
Locks: L1, L2 (L4 only for 95/120 frame)
Automation feature: with a drive mechanism of your choice

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

- complete partitioning wall element for the door
- the door (abutments and fitting are pre-installed)
- jamb cover
- the screws for plasterboards and jamb cover
- space for electrical conduit for electrical installations in 95 mm and 120 mm elements
- installation guide

EFFECT

D17 MELAMINE DOOR



When you need a durable and long-lasting door leaf.

Liune's melamine door EFFECT is a cost-efficient solution, since it consists of fewer surface layers than the laminated doors. It is still a durable and sturdy door with a chipboard as the core layer.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

* Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

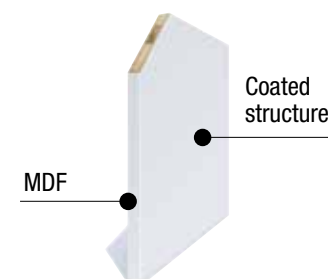
Handles: Liune standard, Luke, Line, Leo, Aune, Laura
Locks: L1, L2
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door (element contains a lower and upper guides)
2. the door (abutments and fitting are pre-installed)
3. jump cover
4. the screws for plasterboards and jump cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



DOOR40 D19 LIGHT DOOR



The latest addition to Liune is the **DOOR40** collection. The light weight contributes to the cost-efficiency and the high-quality steel frame provides functionality to any space. Take also a look at our superb jamb cover options on page 65.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2040
Li08	810	1735 / 2130	1750 / 2170	831 2040
Li09	910	1935 / 2130	1950 / 2170	931 2040
Li010	1010	2135 / 2130	2150 / 2170	1031 2040
DOUBLE DOOR				
Li014	1434	2938 / 2130	2958 / 2170	731+731 2040
Li016	1634	3338 / 2130	3358 / 2170	831+831 2040
Li018	1834	3738 / 2130	3758 / 2170	931+931 2040
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2040

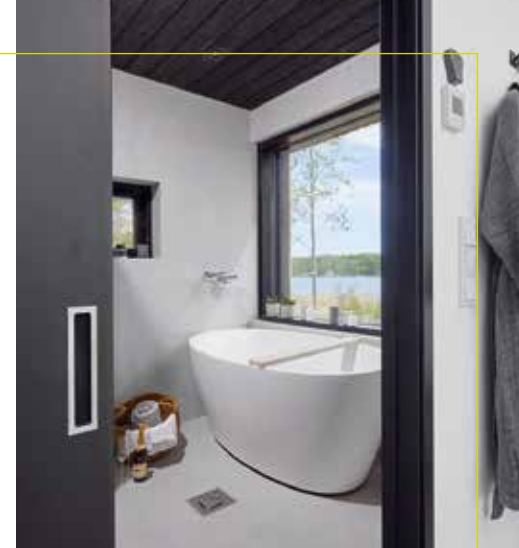
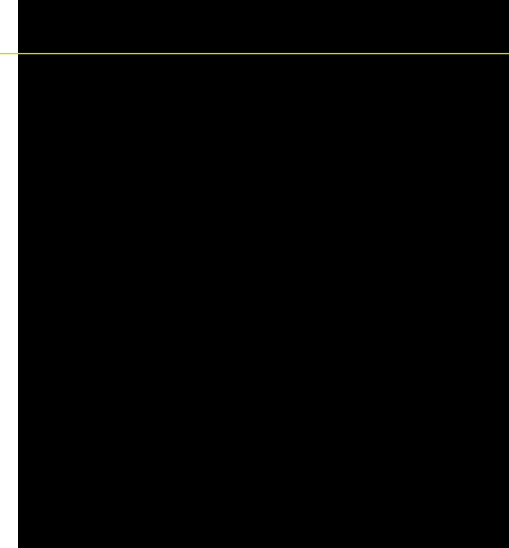
*) Floor installation has been taken into account with 40 mm extra height.

ACCESSORIES

Handles: Liune standard
Soft closer

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. door leaf (single or double)
3. abutments, handle and push latch
4. jamb cover
5. the screws for plasterboards and jamb cover
6. space for electrical conduit for electrical installations in 95 mm elements
7. installation guide



Wet areas and sauna doors



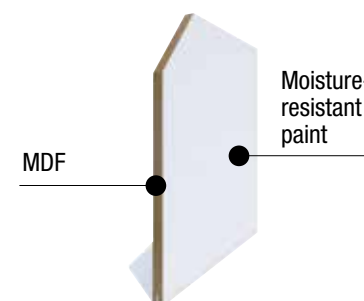
The door materials of Liune have been carefully selected taking the level of usage in homes into account.

THEME

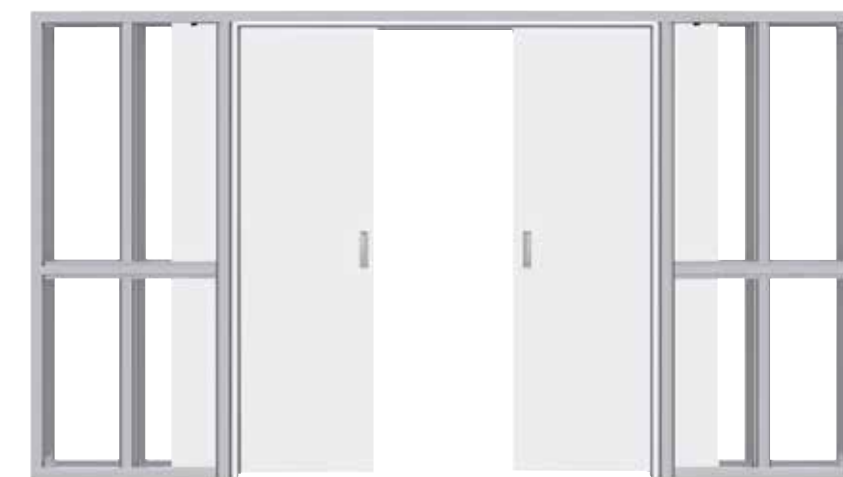
D5 MOIST RESISTANT DOOR



Glass doors are optimal for wet areas.



Daily routines – here we come! Laundry days, cleaning and morning routines run smoothly in the right environment. Liune doors are never in the way, which means that you can freely place the washing machine, cabinets and other utility room accessories wherever you want. Liune's D5 THEME is also perfectly suited for bathrooms and all other wet areas. THEME's jamb covers are also moisture resistant.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li010	1034	2138 / 2130	2158 / 2170	531+531 2060
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

- Handles:** Liune standard, Luke, Line, Leo, Aune, Laura
 Lyra and Luna 95/120 frame
Locks: L1, L2 (L4 only for 95/120 frame)
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

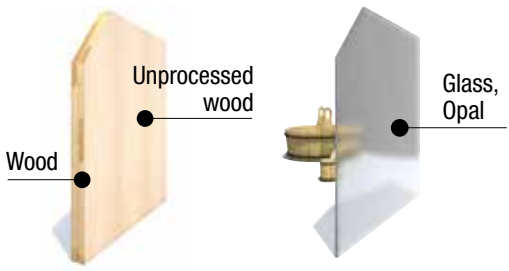
THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door (element contains a lower and upper guides)
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



HEAT D11 SAUNA DOOR

Give the sauna
a spacious feeling.



Forget crowding and waiting! Create your own unique sauna with Liune. A modern and space saving solution for bathrooms and spa facilities with a sauna. Liune's HEAT sauna door comes with a beautiful crafted wooden handle.



- DOOR OPTIONS**
- Glass:** opal, bright, dark smoke
Wood: birch veneered unprocessed wood

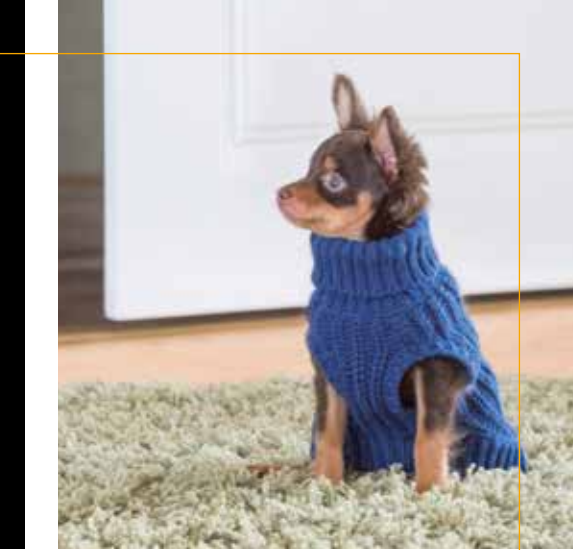
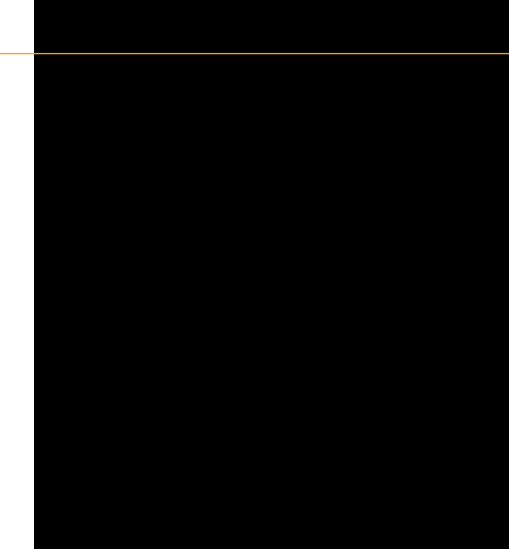
- THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:**
1. complete partitioning wall element for the door (element contains a lower and upper guides)
 2. the door (abutments and fitting are pre-installed)
 3. jamb cover
 4. the screws for plasterboards and jamb cover
 5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
 6. installation guide

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm/glass
Li07	610	1535 / 2130	1550 / 2170	831 1960
Li08	710	1735 / 2130	1750 / 2170	931 1960
Li09	810	1935 / 2130	1950 / 2170	1031 1960
Li010	910	2135 / 2130	2150 / 2170	1131 1960
Li011	1010	2335 / 2130	2350 / 2170	1231 1960
Li012	1110	2535 / 2130	2550 / 2170	1331 1960

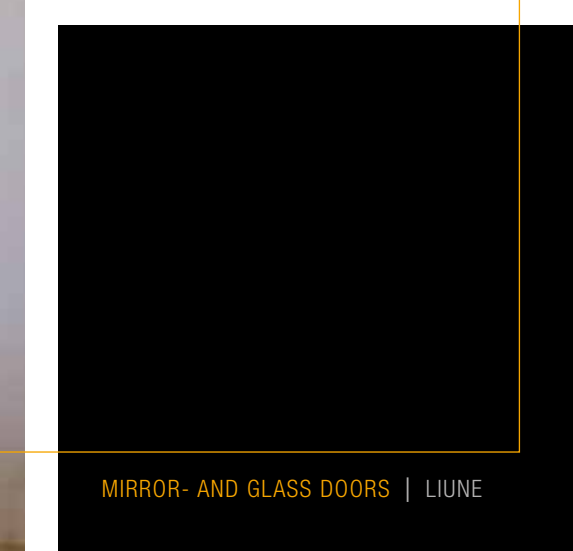
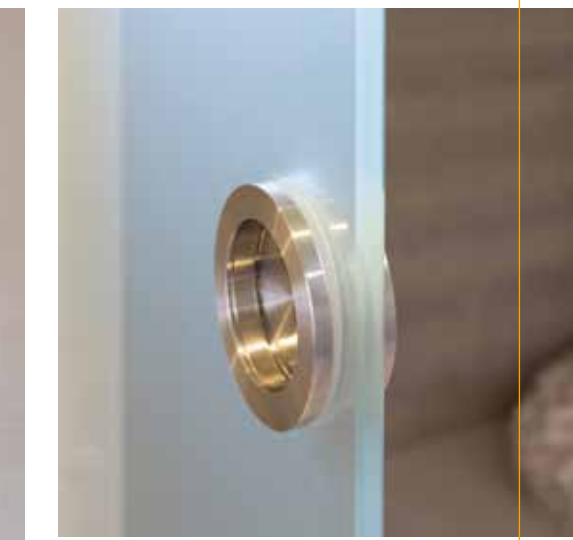
*) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm/ wood
Li08	710	1735 / 2130	1750 / 2170	931 1960
Li09	810	1935 / 2130	1950 / 2170	1031 1960
Li010	910	2135 / 2130	2150 / 2170	1131 1960
Li011	1010	2335 / 2130	2350 / 2170	1231 1960

*) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.



Mirror- and glass doors

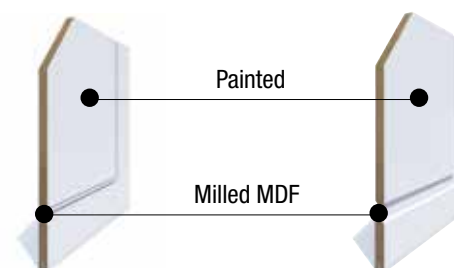


CLASSIC

D4 MILLED MIRROR DOOR



Timeless
architecture.



Traditional ambiance or modern nuance? The milled panel door by Liune can be delivered to the customer with the desired panel option. The white colour creates a clean, pure and safe atmosphere and fits with all kinds of interiors.



Traditional Classic



Style Classic

Country House Classic

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li010	1034	2138 / 2130	2158 / 2170	531+531 2060
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

* Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

DOOR OPTIONS

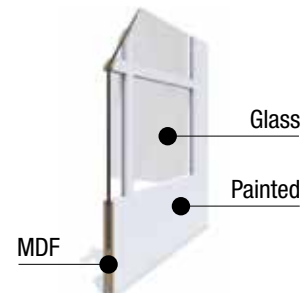
Traditional Classic, Style Classic, Country House Classic

ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Aune, Laura
Lyra and Luna 95/120 frame
Locks: L1, L2 (L4 only for 95/120 frame)
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door (element contains a lower and upper guides)
2. the door (abutments and fitting are pre-installed)
3. jump cover
4. the screws for plasterboards and jump cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



Light, warmth and ease are the things that make a cosy home and a pleasant everyday life. A home built for functionality with beautiful details makes a captivating ensemble that gives energy to the everyday life. Play with the colors or enjoy a pure and bright white Liune LIGHT door that is easy to combine and match to any color in the interior decor. The number of light openings is optional, but the most common choice is 10- and 12-vented doors.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

*) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

- DOOR OPTIONS**
Glass: bright and opal
- ACCESSORIES**
Handles: Liune standard, Luke, Line, Leo, Aune, Laura, Lyra, Luna
Locks: L1, L2, L4
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements
- THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:**
1. complete partitioning wall element for the door
 2. the door (abutments and fitting are pre-installed)
 3. jamb cover
 4. the screws for plasterboards and jamb cover
 5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
 6. installation guide

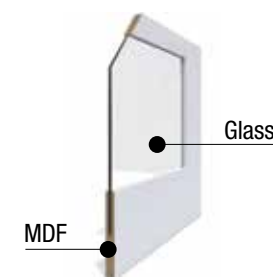
LIGHT

D7 GLASS APERTURED DOOR

STAR

D8 GLASS AND MIRROR DOOR

More functionality
with Liune.



Let the light in. The beautiful three-panel glass door Liune STAR suits ideally to spacious rooms where the amount of light should be maximized. The different needs of your home can be taken into account by for example letting the light flood into the next room as well.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*)) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

DOOR OPTIONS

Glass: bright, opal and smoke

ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Aune, Laura, Lyra, Luna

Locks: L1, L2, L4

Automation feature: with a drive mechanism of your choice

Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

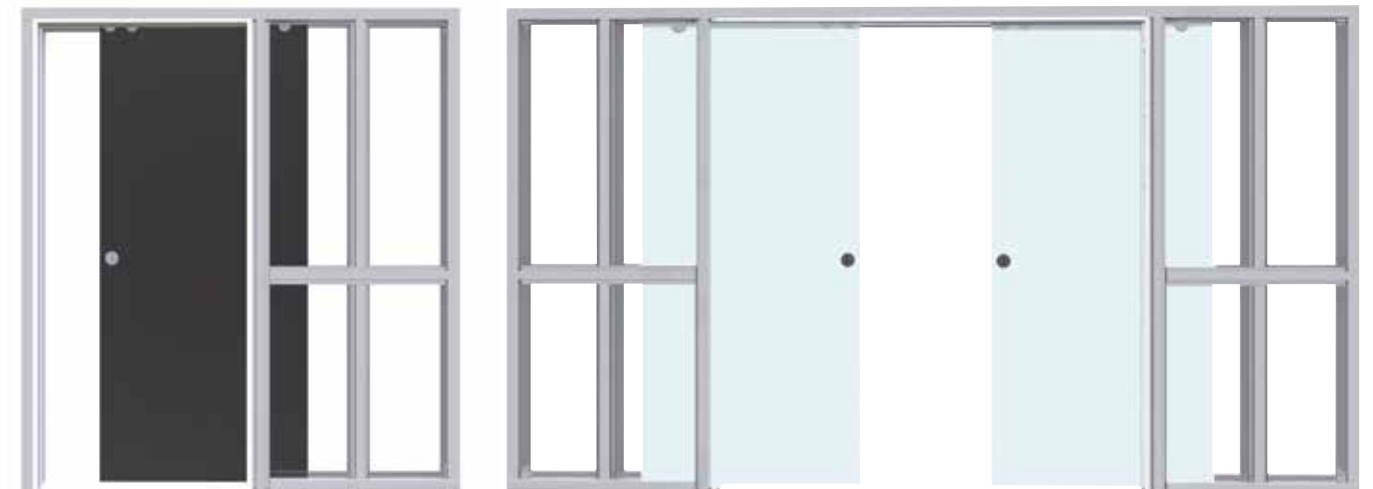


TIME D9 GLASS DOOR



Tempered safety glass 8 mm

Straight and streamlined. Integrated sliding partition doors bring serenity to your home. Thanks to the embedded handles the glass doors are locked completely inside the wall structure. We recommend the use of soft closers for door closing, with a soft closer the doors close silently and safely. It is possible to order a tempered laminated safety glass for day nurseries or day-care centers. The standard Liune Door comes with a tempered safety glass.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2040
Li08	810	1735 / 2130	1750 / 2170	831 2040
Li09	910	1935 / 2130	1950 / 2170	931 2040
Li010	1010	2135 / 2130	2150 / 2170	1031 2040
Li012	1210	2535 / 2130	2550 / 2170	1231 2040
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2040
Li014	1434	2938 / 2130	2958 / 2170	731+731 2040
Li016	1634	3338 / 2130	3358 / 2170	831+831 2040
Li018	1834	3738 / 2130	3758 / 2170	931+931 2040
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2040
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2040

*) Floor installation has been taken into account with 40 mm extra height.

**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

DOOR OPTIONS

Glass: clear glass with black grille, opal and dark grey and bronze

ACCESSORIES

Handles: Lara, Lily, Lucky, Livia

Locks: L5, L6 and L9

Automation feature: with a drive mechanism of your choice

Soft closer: for the elements 70–95 mm

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

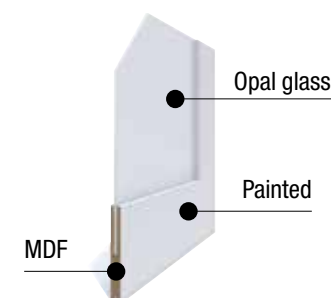
1. complete partitioning wall element for the door (element contains a lower and upper guides)
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

REFLECT

D10 MIRROR DOOR



Liune is
a true
space creator.



Planning and designing your own home feels wonderful! Liune brings style to your home and adds wideness to it. Liune's REFLECT mirrored panel door creates a sensation of even more space. The mirror recess can also be filled, for example, with a white color. The handles and locks are freely selectable to match the interior decoration or to meet the needs of the space.



Reflector mirror



White mirror door

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

DOOR OPTIONS

reflector mirror, white mirror door and opal glass door

ACCESSORIES

Handles: Liune standard, Luke, Line, Leo, Aune, Laura, Lyra, Luna
Locks: L1, L2, L4.
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door (element contains a lower and upper guides)
2. the door (abutments and fitting are pre-installed)
3. jump cover
4. the screws for plasterboards and jump cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



Get the sound
waves under control
— use Liune.



Acoustic doors

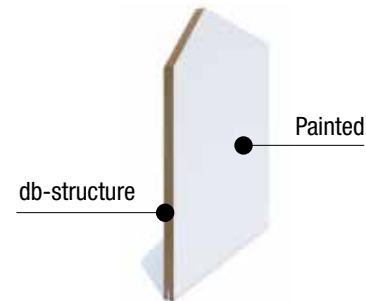


When you're longing
for a quiet space.

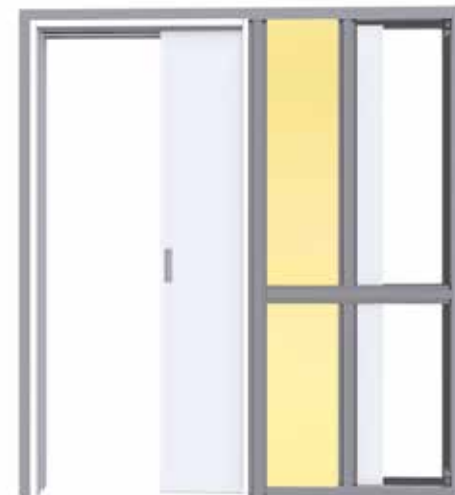
CALM

D18 ACOUSTIC DOOR

Insulates
sound effectively.



Fed up with doors that lack sound insulation? Liune doors insulate sound 30% better than the basic, unfilled swinging door. The automatic sealing threshold of Liune's CALM-door combines safety and comfort simply and unobtrusively. The beautiful white CALM-door is perfect for the discerning builder.



>> Sound insulation range
25 dB DnT, w (dB) 32

DOOR

The door is specially manufactured from homogenous MDF -material. When the door is closed inside the counter jamb cover, a seal treshold falls automatically from the bottom of the door leaf closing the gap between it and the floor. Speacial orders can be made with doors and jamb covers in different colors or with different plating.

DOOR JAMB COVERS

The jamb covers are speacially manufactured with sound-proofing brushes. The standard color of the jamb covers are Liune white, NCS 0502-Y (RAL 9010), as is the door leaf. The gloss level is semi-matte.

ELEMENT

After installing plasterboards, and before the installation of the door leaf, acoustic wool is installed in the wall element. The acoustic wool is included in the delivery.

ACCESSORIES

Handles: Liune standard, Luke
Locks: No lock

LIUNE SOLUTION READY FOR INSTALLATION: INTEGRATED INTO A PARTITION WALL:

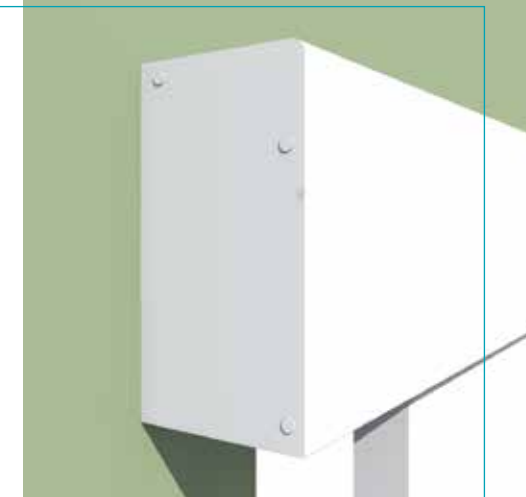
1. complete partitioning wall element and wool
2. dB-door, fastenings, threshold and fitting as well dB-sound insulation
3. dB- jamb cover package
4. the screws and wool for plasterboards and jamp cover with brash strip
5. space for electrical conduit for electrical installations
6. installation guide and resident guidelines Insulate sound effectively

Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
Li07	660	1535 / 2130	1550 / 2170	25 781 2060
Li08	760	1735 / 2130	1750 / 2170	25 881 2060
Li09	860	1935 / 2130	1950 / 2170	25 981 2060
Li010	960	2135 / 2130	2150 / 2170	25 1081 2060

*) Floor installation has been taken into account with 40 mm extra height.
**) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.
***) Sound Insulation class 25 dB, a lab-measurement of DnT, w (dB) 32



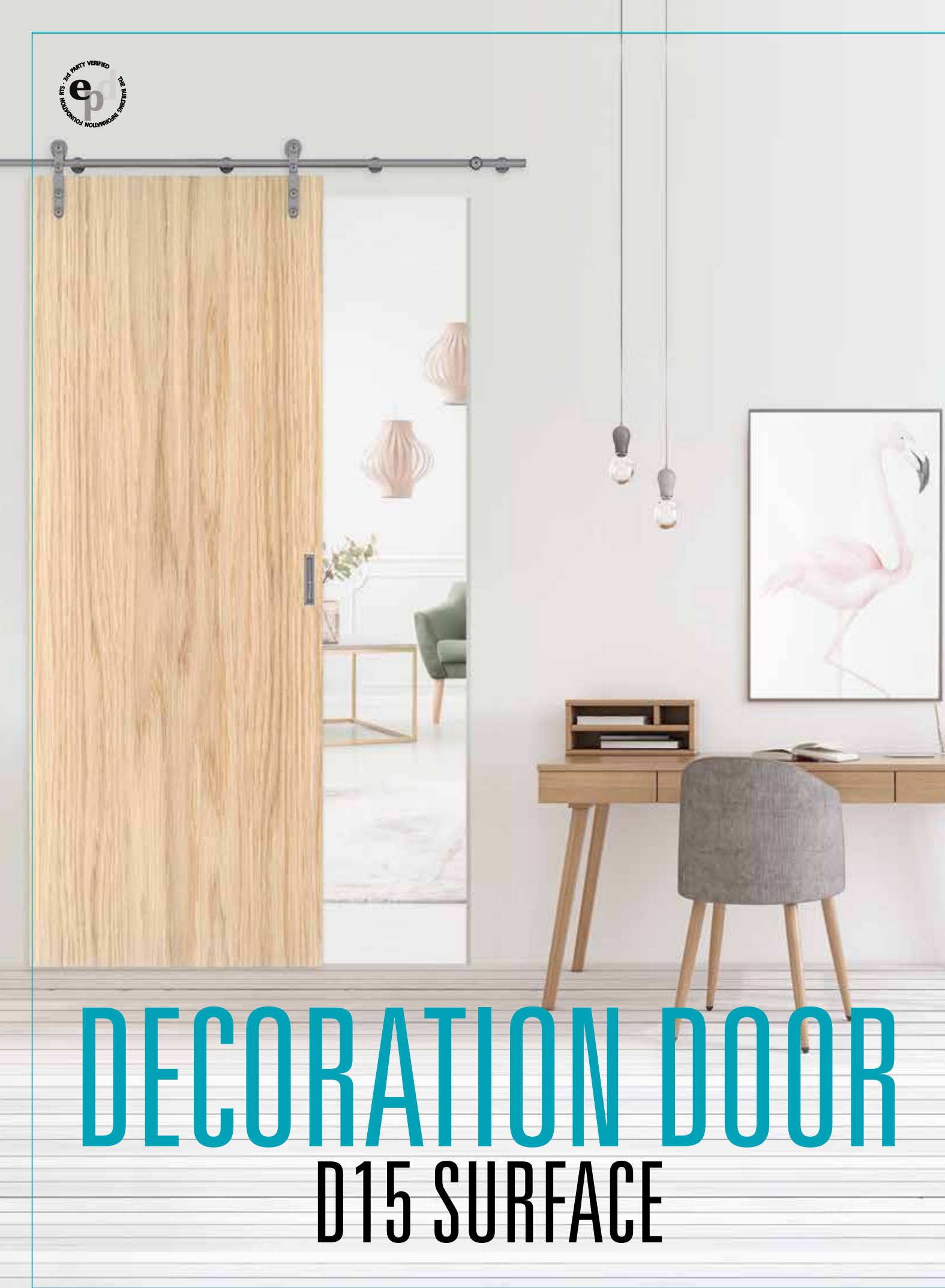
Beautiful
surface
for the walls.



Decoration doors



Decorative
visual
barriers.

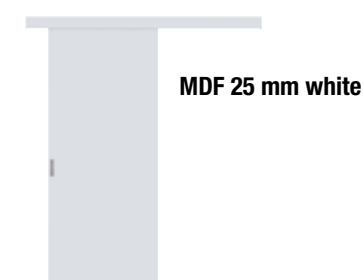


DECORATION DOOR

D15 SURFACE



A curtain-like sliding door that you can hang on the wall. The Surface LIUNE system includes a sliding door leaf and an installation package that fits the wall perfectly. The door and the panel for the hanging package can be tinted to match your interior design plans. The material package is delivered without door frames and coverstrips. This technical implementation of Liune guarantees a beautiful and light result.



MDF 25 mm white



Glass door
8 mm opal

DOOR OPTIONS

white 25 mm, opal glass 8 mm

ACCESSORIES

Handles glass: Lily, Lara, Lucky
Handles MDF: Liune standard Luke, Line, Leo, Laura
Locks: No lock

DELIVERY CONTENT INCLUDES

- fastening package of the sliding door, white cover board
- sliding door leaf

ADDITIONAL FEATURES

- handle model in line with the article

Sliding door	Door mdf width	Door mdf height	Door mdf special high	Door glass width	Door glass height	Door glass special high
Li07	780	2135	2335	780	2100	2300
Li08	880	2135	2335	880	2100	2300
Li09	980	2135	2335	980	2100	2300
Li010	1080	2135	2335	1080	2100	2300
Li011	1180	2135	2335	1180	2100	2300
Li012	1280	2135	2335	1280	2100	2300
Li013	1380	2135	2335	1380	2100	2300
Li014	1480	2135	2335	1480	2100	2300



A 40 mm pine door LOFT, tinted with a beautiful antique grey with a matte-black rail package. The delivery also includes a black handle.



An 8 mm Opal Glass door with a rail package of stainless steel.



A 40 mm natural wood veneer door with a rail package of stainless steel.

Decoration Sliding Door	Door width mdf and glass	Door height mdf and glass
Li07	780	2135
Li08	880	2135
Li09	980	2135
Li010	1080	2135

SPECIAL DOOR OPTIONS

Loft, opal glass and wood veneer

Handles glass: Lily, Lara, Lucky
Handles

Veneer door: Liune standard, Luke, Line, Leo, Laura
Locks: no lock

DELIVERY CONTENT INCLUDES

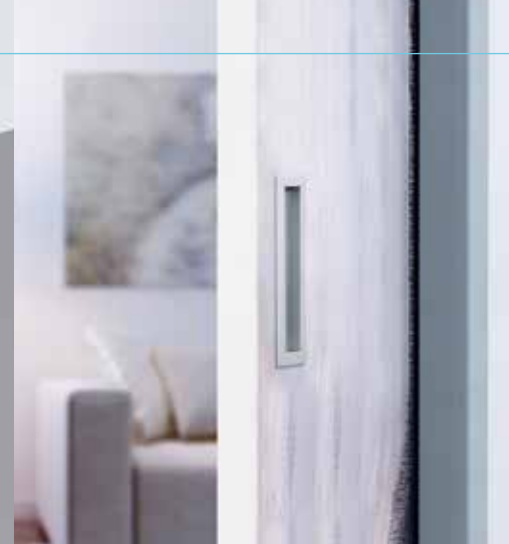
- hanging package of the sliding door
- sliding door

ADDITIONAL FEATURES

- handle model in line with the object and the door



>> The Blue Velvet -painting by the artist Johanna Oras as a double door



Select an image from our collection or order a door with your own photo.



Design doors



The image of the Magnetic Door is easy to replace.

MY LIUNE D14 DESIGN DOOR WITH PRINT



Changeable magnetic
printed image to
match your decor.



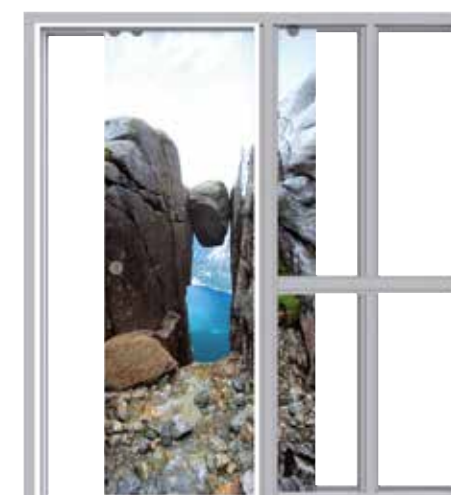
Door
with
print

Glass



Door
with
selected
print

Wild and Free! Forget your old ideas about doors. This stunning Liune solution brings, not just more space, but also a new kind of freedom to the interior decoration. You can choose any image to be printed on the door, so let's get creative!



Select a picture for your door from the amazing My Door Collection, or send us your own captured moment that you'd like to save on the door.

DOOR OPTIONS

Door with print D9

Magnetic print door D2

Door models used with print (special order)
D1, D5, D15, D17

DATA REQUIREMENT

Data Requirement is CMYK and the image format JPG, TIFF or EPS when saving the data. Size of the image must be 1:1 in size 300 dpi that the material is printable. The image must be in door size, e.g. 931 x 2060 mm.

ACCESSORIES

Handles glass: According to the door model

Handles MDF: According to the door model

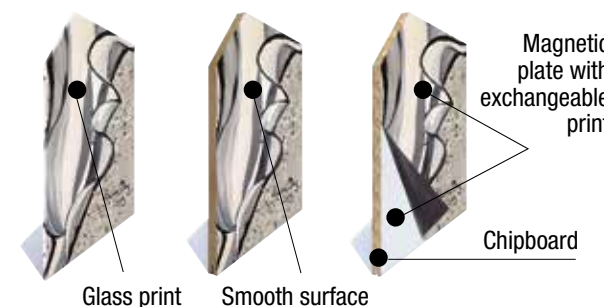
Locks: According to the door model

ART D20 BY JOHANNA ORAS

>> The art doors by Johanna Oras a stunning novelty in the Liune Door collection. By combining everyday life and art, you can create a home that caresses the senses.



"Art is honey for the soul."
Johanna Oras



The Liune by Johanna Oras -door collection brings art to the every day life in a unique way. The deepest purpose of art is to create experiences and feelings, but art does not just have to hang on the wall, it can also be present at home in the decoration, textiles and even in suprising places.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

*J Floor installation has been taken into account with 40 mm extra height.
**J With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

DOOR OPTIONS

Printed on a changeable magnetic sheet or directly on the surface of wooden or glass doors.

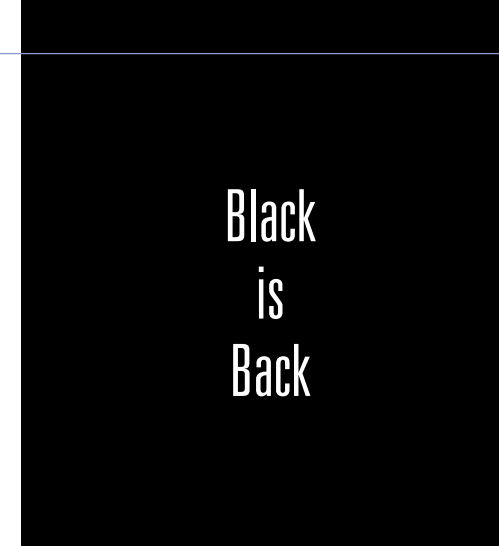
ACCESSORIES

Handles MDF: Liune standard, Luke, Line, Leo, Aune, Laura
Locks: L1, L2
Automation feature: with a drive mechanism of your choice

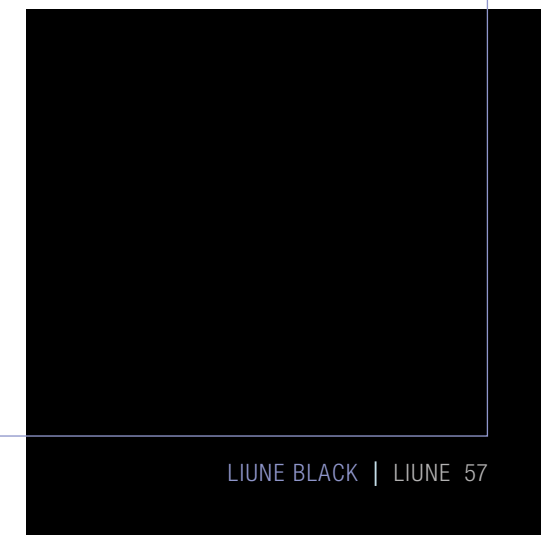
Soft closer

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

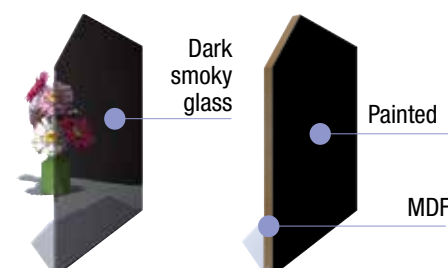


LIUNE BLACK

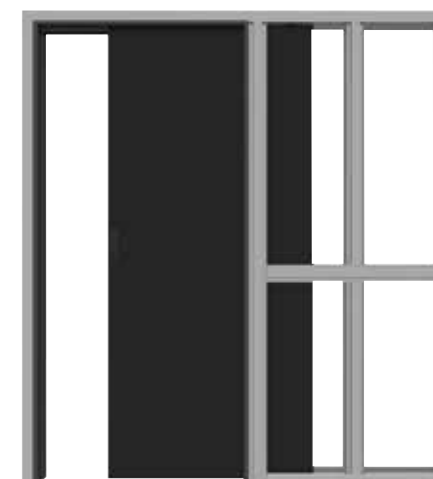




BLACK D21



When you don't want to compromise on style. Liune's most popular door model is now available also in black. The door design ensures Liune quality by improving the accessibility and freeing the spaces. LIUNE BLACK is the high-quality and reliable choice made by the style-conscious designer. A black door, handles, fasteners and jamb covers.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li06	610	1335 / 2130	1350 / 2170	631 2060
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
Li010	1010	2135 / 2130	2150 / 2170	1031 2060
Li012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
Li010	1034	2138 / 2130	2158 / 2170	531+531 2060
Li012	1234	2538 / 2130	2558 / 2170	631+631 2060
Li014	1434	2938 / 2130	2958 / 2170	731+731 2060
Li016	1634	3338 / 2130	3358 / 2170	831+831 2060
Li018	1834	3738 / 2130	3758 / 2170	931+931 2060
Li020	2034	4138 / 2130	4158 / 2170	1031+1031 2060
Li022	2234	4538 / 2130	4558 / 2170	1131+1131 2060

*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

- Handles:** Liune standard, Luke, Line, Leo, Aune, Laura
 Lyra and Luna 95/120 runkoon
Locks: L1, L2 (L4 only for 95–120 runkoon)
Automation feature: with a drive mechanism of your choice
Soft closer: for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide



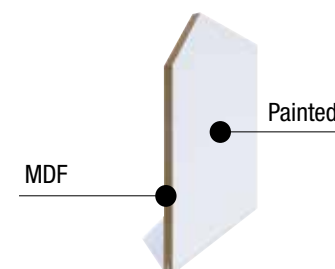
SAFE D22



THE DELIVERY OF LIUNE SAFE WITH ANTI BACTERIAL SURFACES

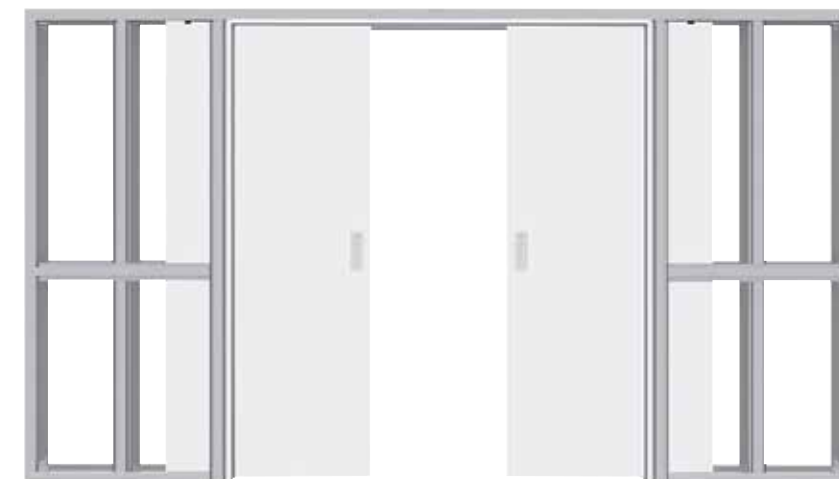
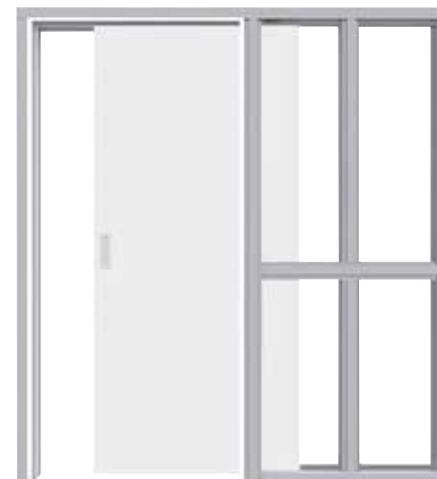
- Liune SAFE handles, white
- Liune SAFE jamb covers, white
- Liune SAFE door leaf, white

OTHER COLOR OPTIONS AVAILABLE AS AN ADDITIONAL ORDER.



Highest quality combined with safety, LIUNE SAFE.

Liune SAFE is specially developed for premises where it is important to prevent the occurrence or growth of microflora. Liune SAFE suits hospitals, health care centers, senior living facilities, kindergartens, schools, public spaces and homes, but also premises within the food industry and restaurants. The surface of Liune's SAFE door is wear resistant and the door has been designed to withstand the toughest use.



Door size	Door opening** mm	Elements width x height mm	Installation opening width x height* mm	Door leaf width x height mm
SINGLE DOOR				
Li07	710	1535 / 2130	1550 / 2170	731 2060
Li08	810	1735 / 2130	1750 / 2170	831 2060
Li09	910	1935 / 2130	1950 / 2170	931 2060
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DOUBLE DOOR				
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*) Floor installation has been taken into account with 40 mm extra height.
 **) With embedded handles the door leaf can be fully concealed by sliding it into the wall structure. It is opened again by pushing lightly on the side of the door leaf. Protruding door handles reduce the door opening by 100 mm.

ACCESSORIES

- Handles:** Liune standard, Luke, Line, Leo, Aune, Laura
 Lyra and Luna 95/120 frame
- Locks:** L1, L2 (L4 only for 95–120 frame)
- Automation feature:** with a drive mechanism of your choice
- Soft closer:** for 70–95 mm elements

THE LIUNE DELIVERY INCLUDES A COMPLETE DOOR PACKAGE READY TO BE INTEGRATED WITH THE PARTITION WALL:

1. complete partitioning wall element for the door
2. the door (abutments and fitting are pre-installed)
3. jamb cover
4. the screws for plasterboards and jamb cover
5. space for electrical conduit for electrical installations in 95 mm and 120 mm elements
6. installation guide

LIUNE HANDLES



The handles of the wall integrated Liune Doors are compact and beautiful. Thanks to the embedded handles Liune hides completely inside the wall and the doorway is fully at your disposal. The protruding handles in the collection remain visible, taking approx. 10 cm from the door opening.

LIUNE STANDARD 150 mm embedded, chrome
LUKE 144 mm silver, black
 *color possibilities:
 all RAL- and NCS-colors

LINE 250 mm handle with legs, chrome, black
LILY 304 mm handle with legs, chrome
LAURA 400 mm handle with legs, stainless steel
LIUNE SAUNA 500 mm aspen

AUNE 60 mm round, chrome, matte chrome
LEO 46 mm round, silver, gold
LIVIA 60 mm glass door, silver
LYRA 60 mm round, stainless steel

LUNA 50 mm square, stainless steel
LUCKY 65 mm round, stainless steel
LARA 60 mm round, graphite black, stainless steel



LIUNE STANDARD



LUKE*



LINE



LILY



LAURA



LIUNE SAUNA



AUNE



LIVIA



LYRA



LUCKY



LEO



LUNA



LARA



LIUNE LOCKS



Lock L5



Lock L6



Lock L8

Liune creates functional spaces. The pocket doors hide inside the wall, which means that they don't require space, they provide space. Liune Doors can also be complemented with a lock from our selection of Liune locks. The lock models are compatible with both glass and solid MDF -doors, and are selectable to fit the decor or the requirements for safety.



L1_1, chrome

L1, silver

L1, gold

L2



L4 chrome

L5

L6

L8



L9



L10



L11



L12 stainless steel

LIUNE LOCKS		DOORS			
		25 mm	32 mm	40 mm	8 mm
LOCK L1_1	bathroom lock, red-green, chrome	x			
LOCK L1	bathroom lock, red-green, silver and gold	x			
LOCK L1 JA L1_1	With Abloy-lock body 4249			x	
LOCK L2	white cover plate and the lock body 4960			x	
LOCK L4	Pocket door lock by Liune, chrome, to a 95 and 120 mm element	x	x		
LOCK L4	With lock body			x	
LOCK L5	Glass door lock with a key, stainless steel				x
LOCK L6	door lock with a knob, stainless steel				x
LOCK L8	Magnetic lock; lock and converter for solid massive wood doors of 40 mm thickness, allows code locking or electronic key for electronic access control (not incl.)			x	
LOCK L9	Abloy-lock for glass door, stainless steel				x
LOCK L10	Liune lock BLACK for pocket door, 95 mm and 120 mm	x	x		
LOCK L10	With lock body			x	
LOCK L11	Bathroom-lock, chrome, embedded, red-white	x	x		
LOCK L11	With lock body			x	
LOCK L12	Liune lock for pocket door, stainless steel, to element of 95 mm and 120 mm	x	x		
LOCK L12	With lock body			x	

ACCESSORIES AND PROPERTIES

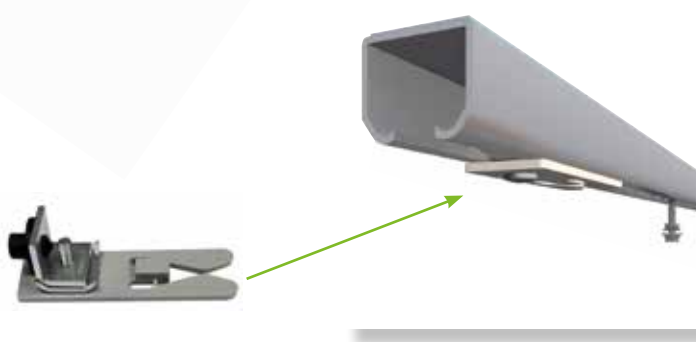
SOFT CLOSER

The soft closer softens the closing of the door by slowing down the door’s movement while closing. The soft closer closes the door silently into the jamb cover of the counter frame. The soft closer is compatible with the 66 mm, 70 mm and 95 mm elements. The soft closer can be retrofitted to the element.



DOOR CLOSER

The door closer can be retrofitted to all doors. The door won’t lock, but affixes lightly on the jamb cover of the counter frame and improves the sound technical functionality.



SOUND ISOLATION AND ACOUSTIC PROPERTIES OF LIUNE DOORS

LIUNE Name	Door model Door code	Material	Thickness [mm]	Wall structure Tested (T) Approximate (A)	Rw [dB]	Sound class [dB])not classified	Frame [mm] 66 95 120 starting with GN+66+GN
Wave	D13	Massive door, veneer surface	27	T	19	*)	x x
Time	D9	Glass, tempered safety glass	8	T	17	*)	x x
Black	D21	In line with the selected door	8–40	-	in accordance with the door	*)	x x
Design	D16	In line with the selected door	25–40	-	in accordance with the door	*)	x x
Reflect	D10	Massive door, mirrored surface	25	A	17	*)	x x
Classic	D4	Massive door, MDF, milled, painted surface	25	A	18	*)	x x
OVI40	D19	Massive door, coated	32	A	17	*)	x x
Surface	D15	In line with the selected door	8–40	-	-	*)	x x
Art	D20	In line with the selected door	8–40	-	in accordance with the door	*)	x x
Magic	D3	Massive door, MDF, painted	25	T	19	*)	x x
Theme	D5	Massive door, MDF, moisture treated surface	25	T	19	*)	x x
Effect	D17	Massive door, chipboard, melamine surface	27	T	22	*)	x
Hope	D1	Light massive door, MDF, painted	40	T	19	*)	x
Hope	D1	Massive door, painted	32	A	22	*)	x x
Calm	D18	Special massive door, painted	25	T	32	25	x
Star	D8	Massive casing, laminated glass	25	A	17	*)	x x
Light	D7	Massive casing, laminated glass	25	A	17	*)	x x
My Liune	D14	In line with the selected door	8–40	-	in accordance with the door	*)	x x
Strength	D2	Massive door, chipboard, laminate surface	27	T	22	*)	x x
Mountain	D6	Massive door, MDF, veneer surface	27	T	19	*)	x x

The lab-tested timber door Rw 14 dB, by the traditional sliding door the sound values are not achieved at all. Tests: Helimäki Akustikot Oy (Acoustics).

AUTOMATION D12

Electrical features can be ordered for all single and double door models D1, D2, D3, D4, D9, D10, D13, D14, D17, D20, D21. Door frames can be chosen freely. Element size in the automation is always 95 mm. Liune sliding door automation empowers perfect accessibility. The sliding door is programmed to operate at constant speed to assure safety desired. All automation machinery parts are ready-installed on the door slide rail. The Liune standard automation feature is a wall-mounted push-button. Remote control and motion sensor mechanisms are also available.



COLOURS OF DESIGN
JAMB COVERS:
White, black, anthracite
gray, clear. The covering
strip that replaces the
frame plugs can be
chosen in a different color
than the jamb cover.

LIUNE FRAMES

ARCHITRAVE JAMB COVERS. The jamb covers are always pre cut to fit the Liune Doors perfectly and together they create a perfect esthetic result. Choose jamb covers to fit every room by selecting the jamb cover model, material and color.

- LIUNE JAMB COVERS
- ARCHITRAVE JAMB COVERS
- GLASS DOOR JAMB COVERS
- VENEERED AND TINTED JAMB COVERS
- OAK VENEER JAMB COVERS
- SAUNA DOOR JAMB COVERS
- WET AREA JAMB COVERS
- DESIGN JAMB COVERS

FREE PASSAGEWAY WITH LIUNE

4.

LOCK AND SPRING LATCH

1. Free passage is obtained when the door is closed inside the wall. The closes by lightly pushing the edge of the door leaf at the handle height.
2. The door is released from within the wall and the handle is partly visible.
3. By pulling the handle the door moves parallel with the wall. The door opens and closes in the same manner. All Liune Door models slide completely inside the wall provided that the door is equipped with an embedded handle. The sauna doors are delivered with protruding handles.



PROPERTIES OF LIUNE, MAINTENANCE AND USAGE

4. **Maintenance**
No maintenance is needed for the door element. The ball bearing roller wheels are possible to replace, they are not to be lubricated or serviced. The door leaf and jamb cover surfaces can be wiped with mild, non-abrasive detergents. The door leaf can be replaced when needed without dismantling the wall by removing only the jamb covers.

Use

A Liune latch is embedded at handle height in the rear edge of all wooden doors already in the factory. The spring latch locks the door leaf inside the door element and helps the door to pop out from inside the wall when the door is closed. The Liune latch can be replaced if necessary by removing the jamb covers and the door leaf. In glass doors the Liune latch is placed on the top of the door.

LIUNE DOOR ABC

Liune Pocket Doors are easy to install both for do-it-yourself and professional builders.
Follow the 5-step installation guide.



- 1** The Quick-frame element is assembled from two welded element parts.
► the installation is quick and easy.
- 2** The partition wall frame is ready
► the Liune element is lifted into place.
- 3** The base of the element is installed at the level of the finished floor surface.
► fix the element.

- 4** The element is covered with plaster boards by using the included screws.
► the wall surface can now be coated.
- 5** The coating is done.
► install the door leaf and the jamb covers with the included screws.

THIS IS HOW YOU CHOOSE LIUNE

Frame Types of 70, 95 and 120 mm define the thickness of the frame structure. The size of the doorway frame type is selected on the basis of the intended use.

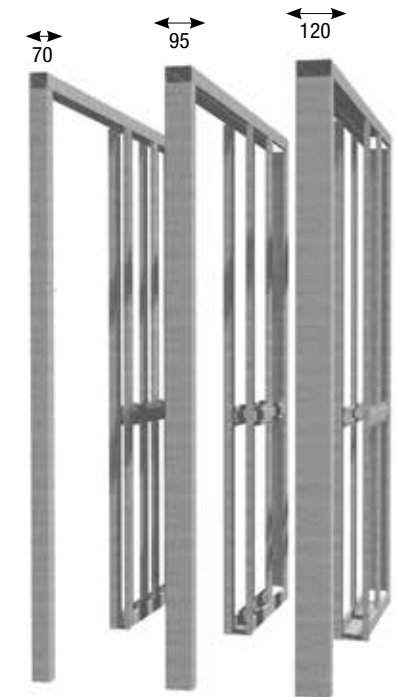
The free opening for Liune size Li08 is 810 mm.

1. PARTITION WALL THICKNESS

- Choose the element according to the frame depth
70 mm, 95 mm, or 120 mm

2. DOOR OPENING WIDTH

- Door width (single leaf)
Li06, Li07, Li08, Li09, Li010, Li011, Li012
- Door width (double leaf)
Li010, Li012, Li014, Li016, Li018, Li020, Li022



**WHY
SACRIFICE
COSTLY SPACE
FOR A SWING
DOOR?**

**LIUNE
SAVES YOU
AT LEAST
6517€*
PER DOOR**



3a 3A. SWING DOORS TAKE AWAY USABLE SQUARES.



3b THE INTEGRATED LIUNE FREES THE ENTIRE SPACE FOR YOU TO USE.

3. AN INVESTMENT IN LIUNE PAYS ITSELF OFF IMMEDIATELY

- It's wise to choose Liune for all the interior doors. The gained space compared to the regular swing door is approx. 3 m² per door when taking into account the saved space both on the floor and the wall.
Liune is a safe choice for any premises where functionality, comfort and quality are valued!

*) In 2019 the average price per square meter of a two-room apartment in a new block of flats was € 6517 in Helsinki, Finland. Source: Statistics Finland.

LIUNE ELEMENTS

The Liune partition door element is developed for professional builders and is the only pre-welded door element on the market. It is manufactured from CE-marked steel profiles and its indoor air quality classification is M1. Our element collection is extensive; we have designed elements to suit every particular space.



LIUNE IS READY!

LIUNE ELEMENT

- spaces for electrical conduit in standard delivery in all frame depths of 95–120 mm
- the element is delivered pre-welded and assembled, and ready for installation. Only the sliding rail, door leaf and jamb covers need to be attached on site.

ELEMENT FOR WET AREA

- spaces for electrical conduit
- wet area splash collecting runner in standard delivery
- the element is delivered pre-welded and assembled, and ready for installation. Only the sliding rail, wet area door leaf and jamb covers need to be attached on site.

GLASS ELEMENT

- spaces for electrical conduit
- the element is delivered pre-welded and assembled, and ready for installation. Only the sliding rail, door leaf and jamb covers need to be attached on site.

SAUNA ELEMENT

- element is solid and manufactured with special extension pieces taking into account the water splashes and the hygrothermal insulation, in which case a gutter is also included in the standard delivery
- there is no perforation for electrical conduit taken into account in the element
- element is ready assembled for installation on site and only slide rail, glass or wooden door and special door frames will need to be attached

RENOVATION ELEMENT

- spaces for electrical conduit
- renovation elements are supplied without the counter frame stud so that the space use for element installation is maximized

AUTOMATION ELEMENT

- in frame depths of 95–120 mm included in the standard delivery. Automation is switched on in connection with the other electrical work
- all parts of sliding door mechanism are already installed to the slide rail, the element is otherwise ready assembled for installation on the site.

LIUNE FOR PLUMBING AND FURNISHING

ELECTRICAL INSTALLATIONS

Liune's wet area element is prepared for electrical conduits already at the factory. The frame profile forms an electrical conduit tube where the cables can be installed safely.

PARTITION WALL PANELLING

Boards intended for wet areas should be used in the wet room panelling according to the manufacturer's instruction. The door element can be panelled with wet area boards or cement based boards.

PLUMBING

Plumbing can also be fitted into the Liune element if the frame depth is 120 mm. The most commonly used frame depth is 95 mm.



CHARACTERISTICS OF ELECTRICAL FITTINGS FOR VARIOUS ELEMENTS AND DOORS

FRAME THICKNESS in mm	DOOR in mm	PARTITION WALL SOCKET AT THE LEVEL OF ELEMENT
70	25 and 32	-
95	25 and 32	Embedded shallow sockets
95	40	Surface sockets
120	25	Embedded sockets
120	32 and 40	Embedded shallow sockets

DELIVERY PACKAGE

The delivery package includes a pocket type sliding door element ready for installation in the partition wall. The door leaf slides into the pocket and hides completely inside the wall, saving approximately 3 m² of room and wall space per door.



SLIDING DOOR ELEMENT

Made of welded steel and ready to install, with an aluminum sliding rail on the top and a fixed steering rail on the bottom, compatible with the chosen Liune door leaf. Installation blocks can be ordered separately to facilitate the installation.



PREPARED FOR ELECTRICAL CONDUITS

The element is prepared for electrical conduits. All Liune elements can be equipped with electricity, except for the 70 mm and the unvented sauna element.



PARTITION DOOR

The door comes normally with the Liune latch, tab and handle already attached. The shade of the white Liune door is NCS 0502-Y and the gloss degree is semi gloss.



FASTENINGS

Ball bearing roller wheels and screws to fix the plaster boards to the element and to fix the door jamb covers. Frame plugs and soft seal for the door head. For door models D1 and D19 also the special fastenings and fittings.



JAMB COVERS

The jamb covers are white (NCS 0502-Y) and the gloss degree is semigloss. The standard dimension is always for one plasterboard per installation side. The sauna jamb covers are made of aspen. Explore our door jamb covers on page 67.



INSTALLATION INSTRUCTIONS

For the element, which is installed in the wall framing stage, and the door leaf, which normally is installed in connection with the surface works.

There is a suitable element for each space.
Choose according your design.



LIUNE ELEMENT



GLASS ELEMENT



ELEMENT FOR WET AREA



SAUNA ELEMENT



RENOVATION ELEMENT



AUTOMATION ELEMENT



For architects and designers: Liune GDL object can be freely downloaded to ArchiCAD, REVIT and AutoCAD objects at www.liune.fi/bim/en



Liune element frame

We grant a 5 Year warranty for the Liune Door element. This presupposes that the installation instructions have been followed correctly and that the products are applied for home use. The warranty is valid in Scandinavia.

Warranty period

The warranty period for the element frame is valid five (5) Years from the date of purchase. The original receipt of payment is required as proof of purchase.

Warranty covers what?

The warranty covers the element frame for dry premises assembled at the factory. The designer of the object is responsible for the suitability of the use in the premises and that the Liune element is used to its intended purpose.

If problems occur

The manufacturer will examine and decide whether the detected fault is covered by the warranty or not. If the warranty coverage applies to the fault, the manufacturer repairs it. The manufacturer pays for the repair cost and the work and travel expenses of the repairers, provided that the accessibility to the product does not cause any additional costs. This does not apply to repair works that the manufacturer has not authorized.

What the warranty does not cover:

The warranty does not apply if the product was defectly installed, incorrectly installed, or if the damage is caused by improper storage, inappropriate use or has been modified.

Neither does the warranty cover normal wear and tear, defects caused by accidents, shocks or blows, nor the effects of chemical reactions.

Maintenance instructions

Not to be serviced.

Installation

A defect element is not to be installed.

If an element is defect, contact the manufacturer. The element is fastened when one side of the partition wall has been paneled, or to the vertical partition wall frame studs that frame the door element. The straightness of the element has to be secured. If you are uncertain about the installation, contact a professional bulde

Legislation

The Buyer has rights under chapter 5 of the Consumer Production Act, which is not limited by this warranty.



Liune Door sales office:

Aulis Lundell Oy
Tel +358 20 7341 400
sales@liune.fi
www.liune.fi/en



Aulis Lundell Oy has been certified according to the ISO 9001 quality system since 2004.



EPD No. RTS_38_19
LIUNE -door system
with glass/MDF door
www.liune.fi/epd/en



Aulis Lundell Oy has been operating under the environmental management system since 2004.

Liune has utility model protections in the EU, Norway and the US.